



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D2171

Job Sheet 182428



Part No: D2171

Job Qty: 20 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 11.04.26 now made in house DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		8/27/18	0.00	0.00	Start Up Waterjet		DE 18/08/25
100	Waterjet	20 pcs		8/27/18	0.00	0.74	Waterjet1		DE 18/08/25 DAS
120	QC	20 pcs		8/27/18	0.00	0.00	QC8		AUG 27 2018 68
130	Brake NC	20 pcs		8/27/18	0.03	1.04	Brake NC 1		DAS
140	QC	20 pcs		8/27/18	0.00	0.00	QC5		AUG 30 2018 68
150	Packaging	20 pcs		8/27/18	0.00	0.00	Packaging3		AUG 30 2018 9-89
160	QC21-SA	20 Ea		8/27/18	0.00	0.00	QC21		6 9-89

Part Op 100 - 1-Cut as per Dwg

Descriptions: 130 - 1- remove press and machine marking as necessary

140 - INSPECT AS PER TEMPLATE

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.5160 sf (.0258 ea)	90-Start up Operation	5080376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	41	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Clamp	0.750Inches ± 0.030	0.780 0.720		
3	Clamp	0.400Inches ± 0.030	0.430 0.370		
4	Clamp	4.968Inches ± 0.010	4.978 4.958		
5	Clamp	4.158Inches ± 0.010	4.168 4.148		



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Container No: S105234



Part: D2171

Job No: 182428

Serial No/Batch: S105234

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/25/18

247
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320105 0 C 01
08 01